





# Built Tough

## **CONTRACTOR PUMP AR STACKABLE**













### ► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## ► CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	150mm [6"]
Delivery Flange	150mm [6"]
Solids Handling	77mm [3.03"]
Maximum Head	43m [141ft]
Maximum Flow	163L/sec [2,584 USgal/min]
Engine Type	Perkins 404D-22T
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	8.4L/hr [2.22 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	4L/hr [1.06 USgal/hr]
Fuel Tank Capacity	205L [54 USgal]
Acoustic Performance***	68dBa @ 7m @ 1800 RPM

<sup>\*</sup> The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

#### **ACOUSTIC RANGE (AR) INCLUSIONS**

- Acoustic canopy for quiet operation, lined with water-resistant and fire-retardant acoustic foam, and complete with an externally mounted emergency stop button.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- · Heavy duty battery.
- Externally accessible control panel, Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Recessed fire extinguisher pocket
- Optional galvanised stackable exoskeleton, allows stacking of two units.
  Frame is removed when mounting pumpset on trailer.

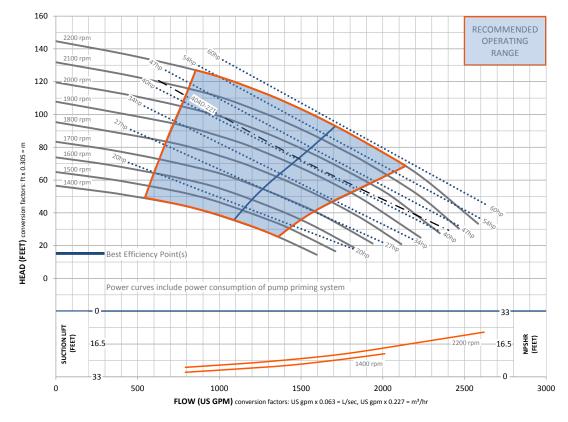
MATERIALS OF CONSTRUCTION						
PART	MATERIAL	MATERIAL STANDARDS				
	WATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Front Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Rear Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal <sup>†</sup>	Multi-spring balanced component type					

<sup>&</sup>lt;sup>†</sup> Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide

#### **OPTIONAL EXTRAS**

Please contact us to discuss these options:

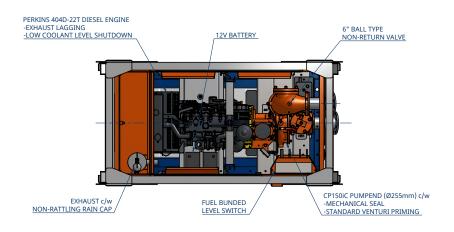
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers.
   These can all be selected and fitted to our Acoustic Range (AR) pump units
- Our AR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.

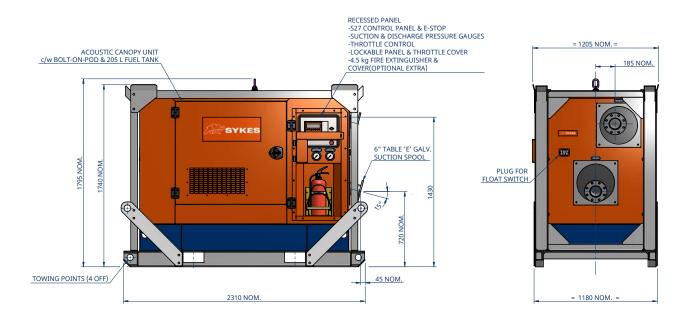


This pump and engine combination will produce up to 1,950 RPM of non-overload pump performance.

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

<sup>\*\*\*</sup> Average measurement over 30 seconds in an open, non reflective envirnoment.





#### EXCLUDING FRAME

DRY: 1,428kg [3,149 lb] WET: 1,603kg [3,534 lb]

#### **INCLUDING FRAME**

DRY: 1,778kg [3,920 lb] WET: 1,948kg [4,295 lb]

TRAILER MOUNTING DETAILS AVAILABLE UPON REQUEST

Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.