







SEWAGE & WASTE AR













Oil & Gas

HEAVY **DUTY**

Automatic self-priming single stage end

▶ SOLIDS **HANDLING**

Large solids capacity while maintaining hydraulic efficiencies

▶ CORROSION **RESISTANT**

Stainless steel 316 (CF8M) internals as standard

DESIGN DETAILS

Auto self-priming, centrifugal single stage, end-suction, 3 vane semi open impeller.

| PRODUCT SPECIFICATIONS | |
|----------------------------|----------------------------|
| Suction Flange | 300mm [12"] |
| Delivery Flange | 300mm [12"] |
| Solids Handling | 110mm [4.33"] |
| Maximum Head | 57m [187ft] |
| Maximum Flow | 440L/sec [6,974 USgal/min] |
| Engine Type | Perkins 1106D-E70TA |
| Engine Adaptor | SAE #2 |
| Shaft Diameter* | 68mm [2.68"] |
| Fuel Rate @ BEP 1,600rpm** | 43.9L/hr [11.60 USgal/hr] |
| Fuel Tank Capacity | 1,200L [317 USgal] |
| Acoustic Performance*** | 70dBa @ 7m @ 1800 RPM |

^{*} The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

ACOUSTIC RANGE (AR) INCLUSIONS

- Acoustic canopy for quiet operation, lined with water-resistant and fire-retardant acoustic foam, and complete with an externally mounted emergency stop button.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.
- Externally accessible control panel, Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Recessed fire extinguisher pocket
- Optional galvanised stackable exoskeleton, allows stacking of two units.
 Frame is removed when mounting pumpset on trailer.

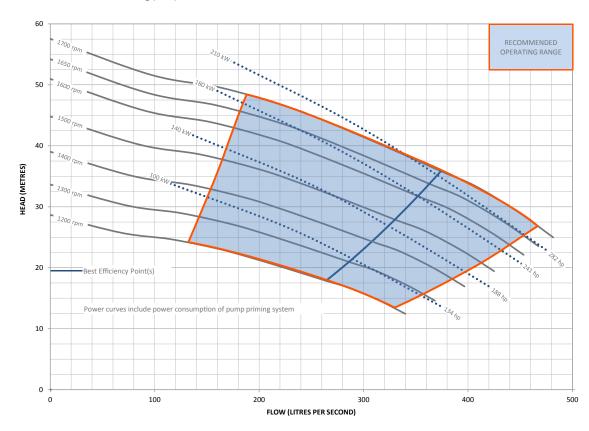
| MATERIALS OF CONSTRUCTION | | | | | | |
|---------------------------|--------------------------------------|--------------------|------|----------|------|--|
| PART | MATERIAL | MATERIAL STANDARDS | | | | |
| | WATERIAL | GRADE | AS | GRADE | ASTM | |
| Tee Piece | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Front Adaptor Plate | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Pump Casing (Volute) | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Front Wear Plate | Stainless | 316/H6B | 2074 | CF8M | A351 | |
| Impeller | Stainless | 316/H6B | 2074 | CF8M | A351 | |
| Rear Wear Plate | Stainless | 316/H6B | 2074 | CF8M | A351 | |
| Rear Adaptor Plate | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Pump Shaft | Stainless | 431 | 2074 | 98b-431 | A276 | |
| Bearing Bracket | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Bearing Covers | SG Iron | 400/12 | 1831 | 65-45-12 | A536 | |
| Mechanical Seal† | Multi-spring balanced cartridge type | | | | | |

[†] Multi-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide

OPTIONAL EXTRAS

Please contact us to discuss these options:

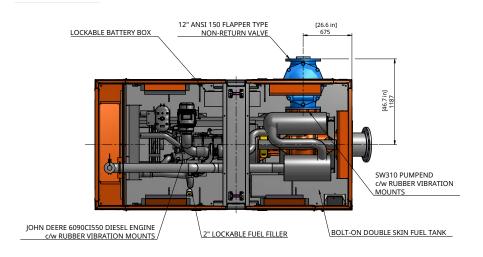
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers. These can all be selected and fitted to our Acoustic Range (AR) pump units.
- Our AR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.

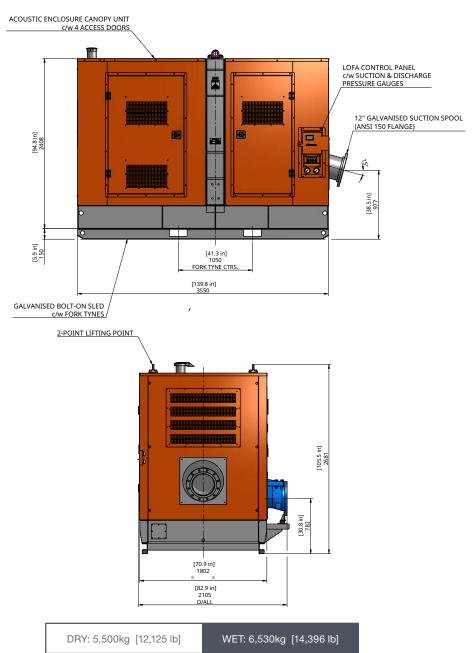


1106D-E70TA Engine covers full curve 1400 rpm. Full Curve 1700 rpm can be offered as an ETO Larger Canopy.

^{**} Based on standard engine brake specific fuel consumption.

^{***} Average measurement over 30 seconds in an open, non reflective envirnoment.





TRAILER MOUNTING DETAILS AVAILABLE UPON REQUEST

Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.