

## **CONTRACTOR PUMP PR**











► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

### CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self-priming, centrifugal single stage, end-suction, 3 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	300mm [12"]
Delivery Flange	300mm [12"]
Solids Handling	80mm [3.15"]
Maximum Head	56m [184ft]
Maximum Flow	440L/sec [6,974 USgal/min]
Engine Type	Perkins 1106D-E70TA (or equivalent)
Engine Adaptor	SAE #2
Shaft Diameter*	68mm [2.68"]
Fuel Rate @ BEP 1,600rpm**	46.5L/hr [12.28 USgal/hr]
Fuel Tank Capacity	1,800L [476 USgal]

<sup>\*</sup> The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

#### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down pointsfor transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

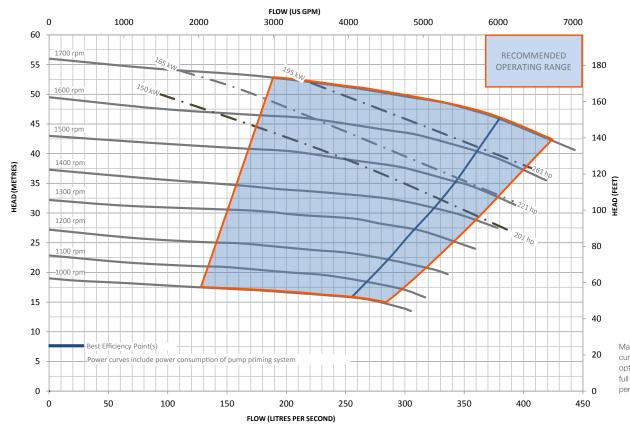
MATERIALS OF CONSTRUCTION						
PART	MATERIAL	MATERIAL STANDARDS				
	MAIERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Front Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Rear Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal <sup>†</sup>	Multi-spring balanced cartridge type					

<sup>&</sup>lt;sup>†</sup> Multi-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide

#### **OPTIONAL EXTRAS**

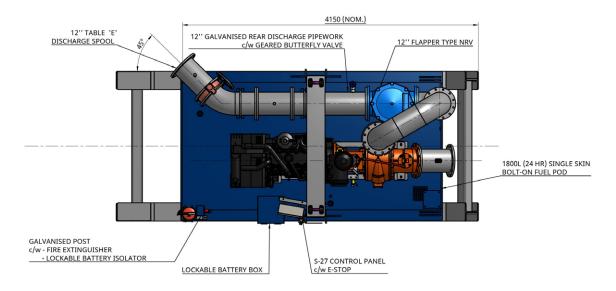
Please contact us to discuss these options:

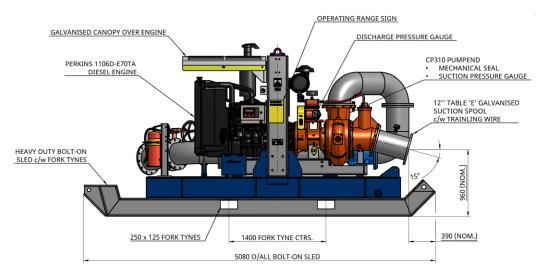
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.

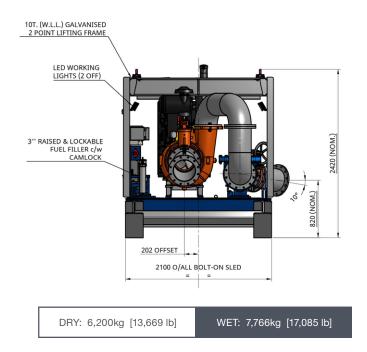


Max 1400 rpm full curve. Larger engine options available for full curve 1700 rpm performance.

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.







Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.