



# Built Tough



### **SEWAGE & WASTE AR STACKABLE**

Rental











Industrial C

Oil & Gas

### HEAVY DUTY

Automatic self-priming single stage end suction pump

## SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

### CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	150mm [6"]
Delivery Flange	150mm [6"]
Solids Handling	100mm [3.94"]
Maximum Head	60m [1971ft]
Maximum Flow	173L/sec [2,742 USgal/min]
Engine Type	Perkins 1104D-44TA
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	12.3L/hr [3.25 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	6.6L/hr [1.74 USgal/hr]
Fuel Tank Capacity	345L [91 USgal]
Acoustic Performance***	68dBa @ 7m @ 1800 RPM

* The nominated shaft diameter i	s the	critical	working	diameter	of the	shaft,	used t	for	calculation
of the shaft stiffness ratio L3/Da	L								

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

#### **ACOUSTIC RANGE (AR) INCLUSIONS**

- Acoustic canopy for quiet operation, lined with water-resistant and fire-retardant acoustic foam, and complete with an externally mounted emergency stop button.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.
- Externally accessible control panel, Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Recessed fire extinguisher pocket
- Optional galvanised stackable exoskeleton, allows stacking of two units. Frame is removed when mounting pumpset on trailer.

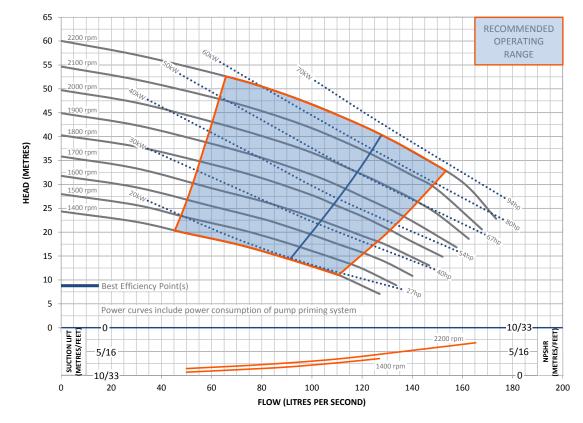
MATERIALS OF CONSTRUCTION											
PART	MATERIAL	MATERIAL STANDARDS									
FANI	WATERIAL	GRADE	AS	GRADE	ASTM						
Tee Piece	SG Iron	400/12	1831	65-45-12	A536						
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536						
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351						
Impeller	Stainless	316/H6B	2074	CF8M	A351						
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351						
Pump Shaft	Stainless	431	2074	98b-431	A276						
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536						
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536						
Mechanical Seal† Multi-spring bal component t											

<sup>&</sup>lt;sup>†</sup> Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide

#### **OPTIONAL EXTRAS**

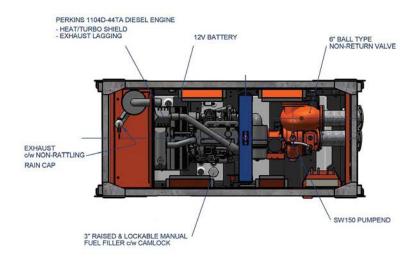
Please contact us to discuss these options:

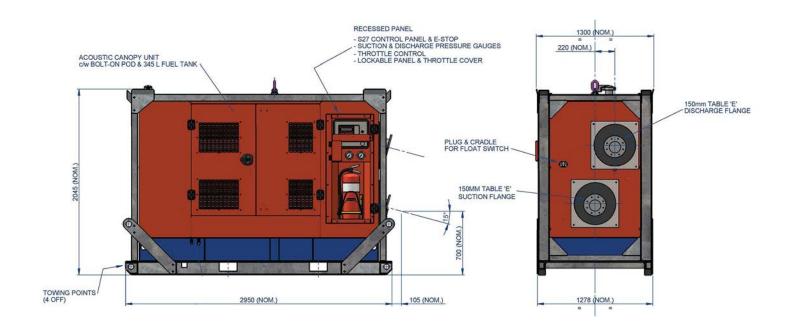
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers. These can all be selected and fitted to our Acoustic Range (AR) pump units.
- Our AR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



This pump and engine combination will produce up to 2,200 RPM of non-overload pump performance.

<sup>\*\*\*</sup> Average measurement over 30 seconds in an open, non reflective envirnoment.





### **EXCLUDING FRAME**

DRY: 1,920kg [4,233 lb] WET: 2,220kg [4,894 lb]

INCLUDING FRAME

DRY: 2,355kg [5,192 lb] WET: 2,650kg [5,842 lb]

TRAILER MOUNTING DETAILS AVAILABLE UPON REQUEST

Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.