

▶ MH220-395-PR





► HEAVY DUTY

> Automatic self-priming single stage end suction pump

SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

DESIGN DETAILS

Auto self priming, centrifugal single stage, end suction, 4 vane fully open impeller

PRODUCT SPECIFICATIONS

| Suction Flange | 200mm [8"] | | |
|----------------------------|----------------------------|--|--|
| Delivery Flange | 200mm [8"] | | |
| Solids Handling | 55mm [2.17"] | | |
| Maximum Head | 77m [253ft] | | |
| Maximum Flow | 212L/sec [3,360 USgal/min] | | |
| Engine Type | Perkins 1106D-E70TA 186kW | | |
| Engine Adaptor | SAE #1 | | |
| Shaft Diameter* | 69.8mm [2.75"] | | |
| Fuel Rate @ BEP 1,600rpm** | 27.1L/hr [7.16 USgal/hr] | | |
| Fuel Tank Capacity | 2,100L [555 USgal] | | |

* The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

** Based on standard engine brake specific fuel consumption.

PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

MATERIALS OF CONSTRUCTION

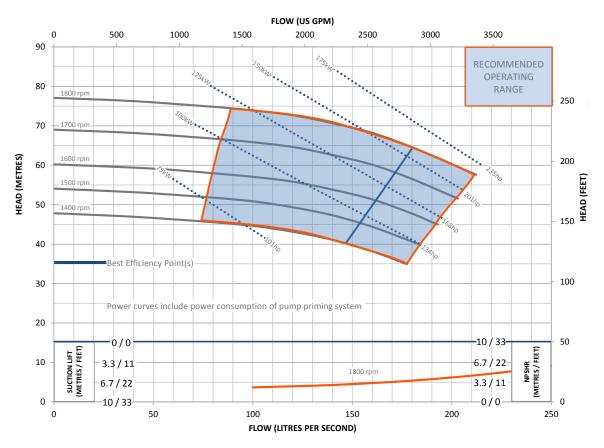
| PART | MATERIAL | MATERIAL STANDARDS | | | |
|------------------------------|--------------------------------------|--------------------|------|----------|------|
| PARI | MATERIAL | GRADE | AS | GRADE | ASTM |
| Tee Piece | SG Iron | 400/12 | 1831 | 65-45-12 | A536 |
| Pump Casing (Volute) | SG Iron | 400/12 | 1831 | 65-45-12 | A536 |
| Front Wear Plate | Stainless | 316/H6B | 2074 | CF8M | A351 |
| Impeller | Stainless | 316/H6B | 2074 | CF8M | A351 |
| Rear Wear Plate | Stainless | 316/H6B | 2074 | CF8M | A351 |
| Rear Adaptor Plate | SG Iron | 400/12 | 1831 | 65-45-12 | A536 |
| Pump Shaft | Stainless | 431 | 2074 | 98b-431 | A276 |
| Bearing Bracket | SG Iron | 400/12 | 1831 | 65-45-12 | A536 |
| Bearing Covers | SG Iron | 400/12 | 1831 | 65-45-12 | A536 |
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| Mechanical Seal [†] | Multi-spring balanced cartridge type | | | | |

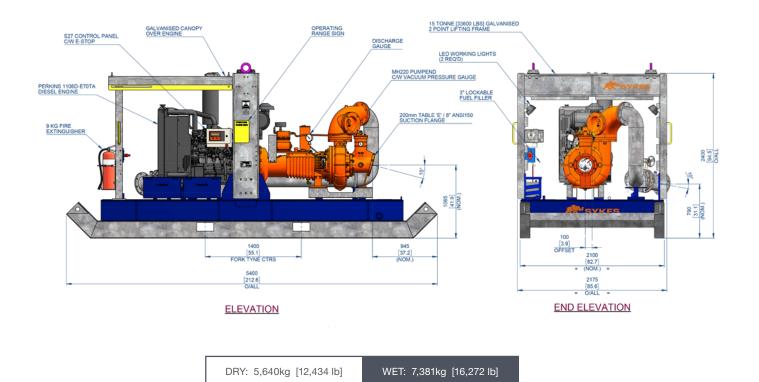
[†] Multi-spring balanced catridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silcon carbide vs tungsten carbide

OPTIONAL EXTRAS

Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.





Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.

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