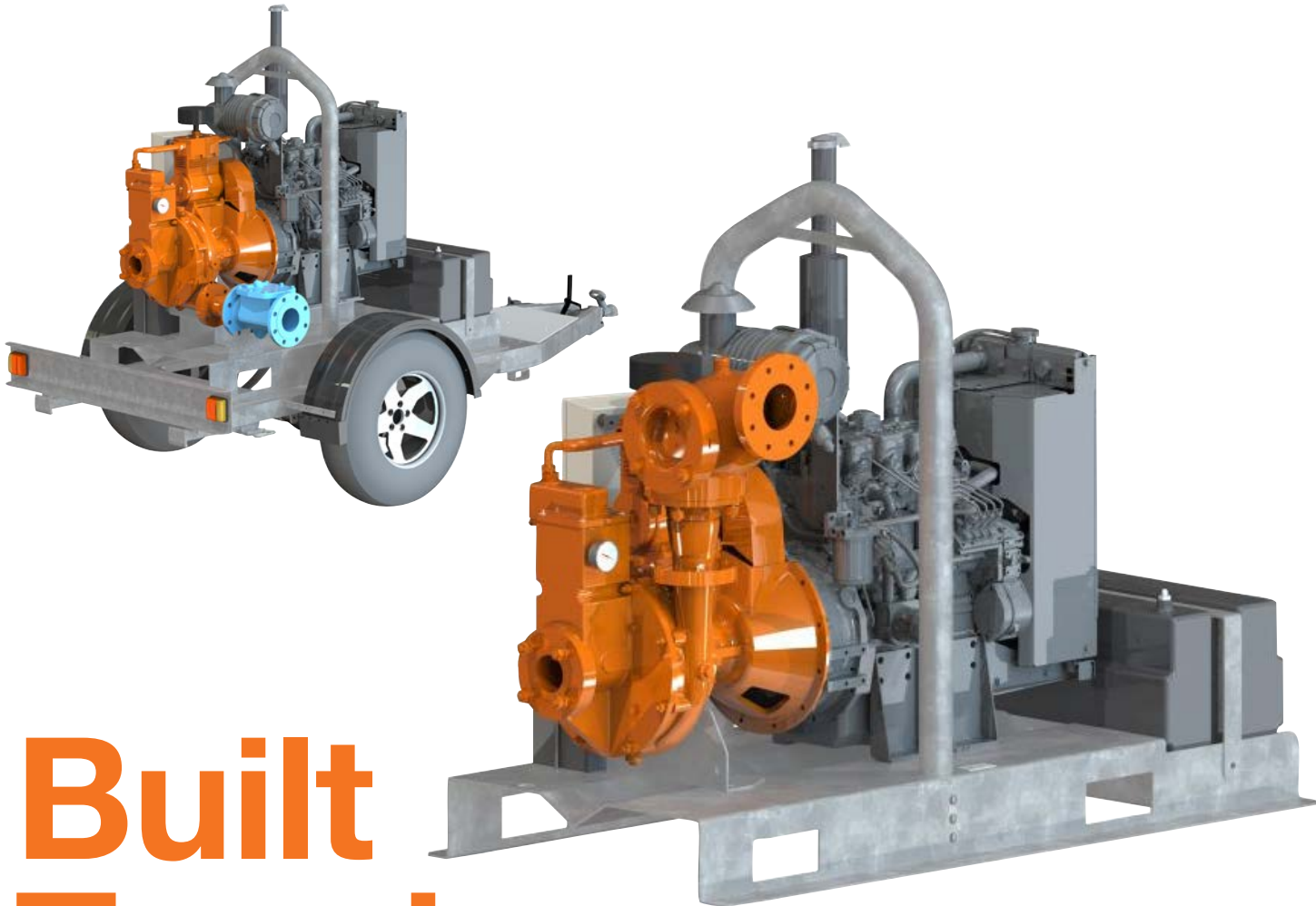




SYKES

PUMP SPECIFICATION SHEET

► HH80-325-BR —



Built Tough

HIGH HEAD BR



Mining &
Quarries



Construction
& Civil



Sewage &
Waste Water



Rental



Industrial



Agriculture



Oil & Gas

► HEAVY DUTY

Automatic self-priming
single stage end
suction pump

► SOLIDS HANDLING

Large solids capacity
while maintaining
hydraulic efficiencies

► CORROSION RESISTANT

Stainless steel 316
(CF8M) internals
as standard

DESIGN DETAILS

Auto self priming, centrifugal single stage, end suction, 3 vane open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	100mm [4"]
Delivery Flange	100mm [4"]
Solids Handling	25mm [1"]
Maximum Head	105m [344ft]
Maximum Flow	29.7L/sec [471 USgal/min]
Engine Type	Perkins 404D-22
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	6.9L/hr [1.82 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	3.4L/hr [0.90 USgal/hr]
Fuel Tank Capacity	80L [21 USgal]

* The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.
** Based on standard engine brake specific fuel consumption.

BASIC RANGE (BR) INCLUSIONS

- Galvanised, folded steel base, complete with fork tyne pockets and a single point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.

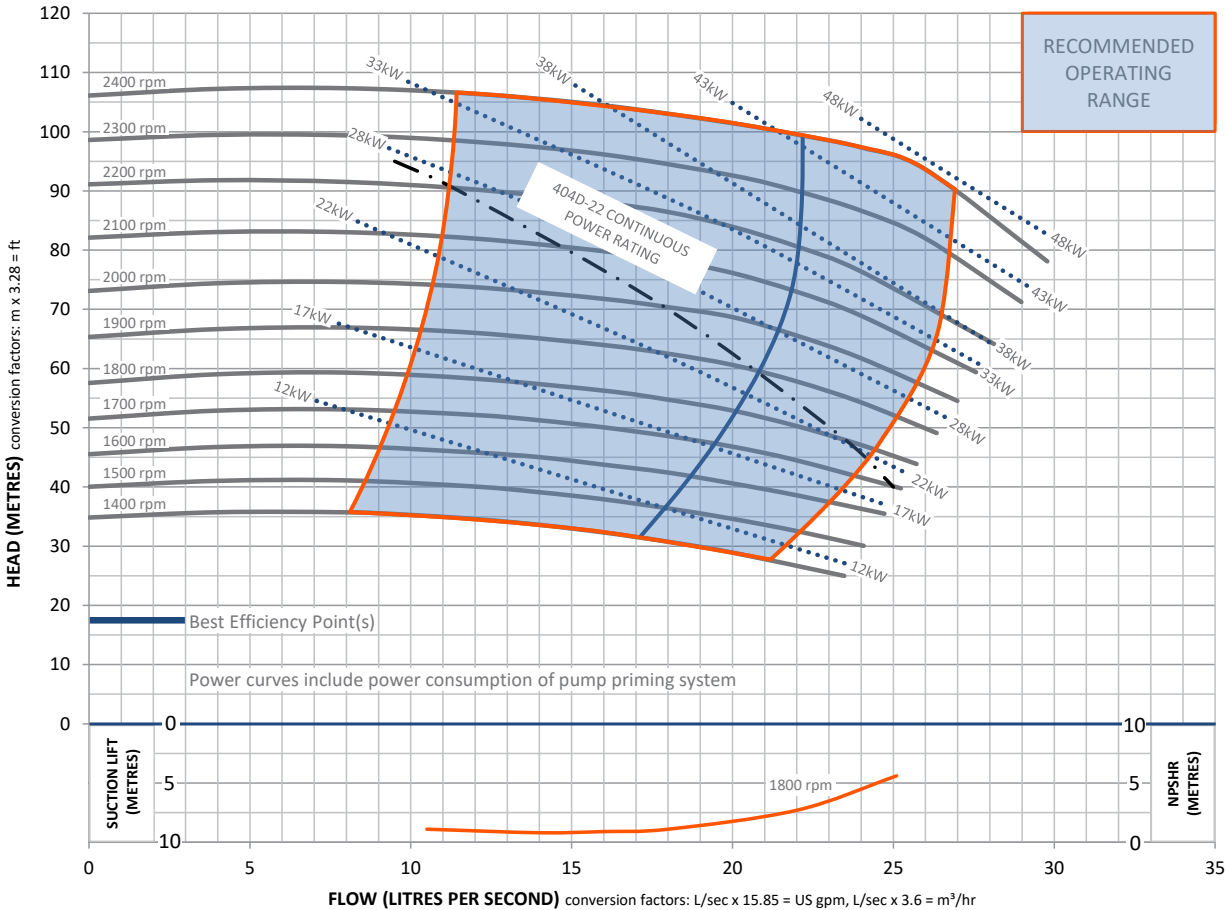
MATERIALS OF CONSTRUCTION					
PART	MATERIAL	MATERIAL STANDARDS			
		GRADE	AS	GRADE	ASTM
Tee Piece	SG Iron	400/12	1831	65-45-12	A536
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Impeller	Stainless	316/H6B	2074	CF8M	A351
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Pump Shaft	Stainless	431	2074	98b-431	A276
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536
Mechanical Seal†	Multi-spring balanced component type				

† Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide.

OPTIONAL EXTRAS

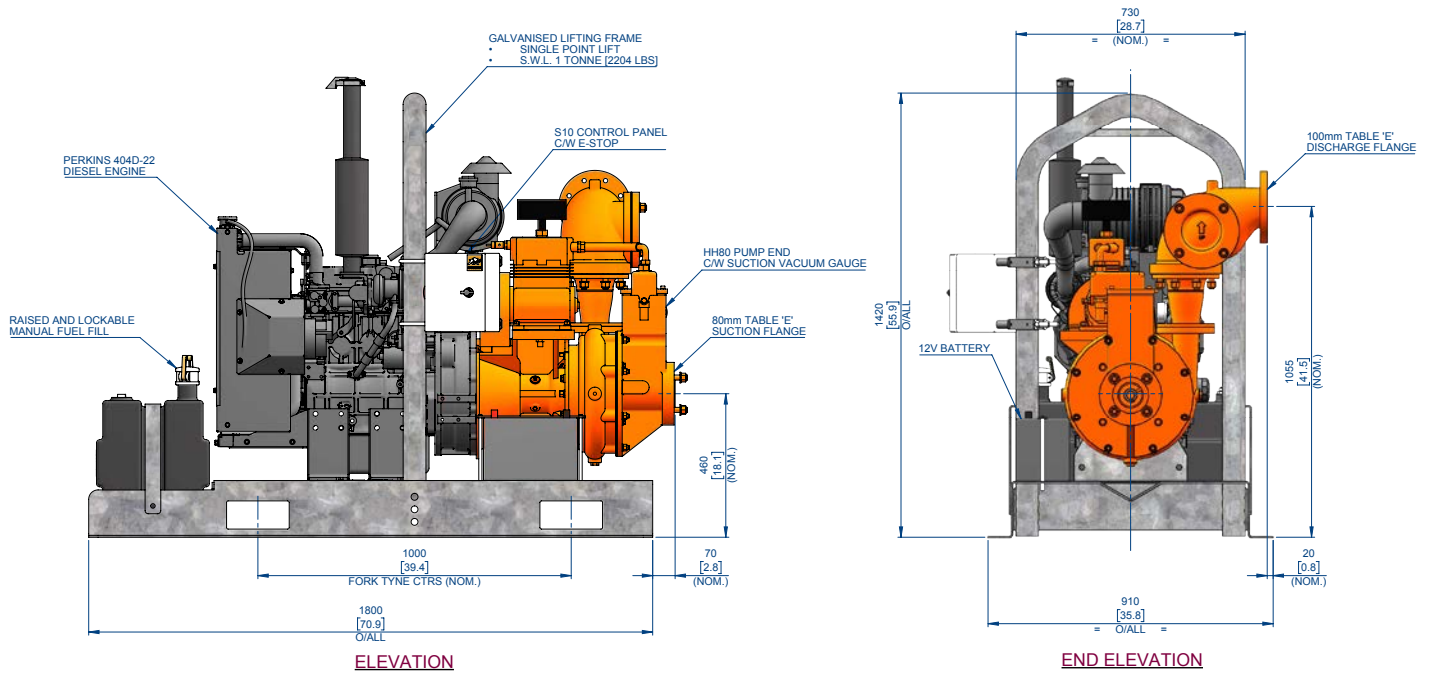
Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers. These can all be selected and fitted to our Basic Range (BR) pump units.
- Our BR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.



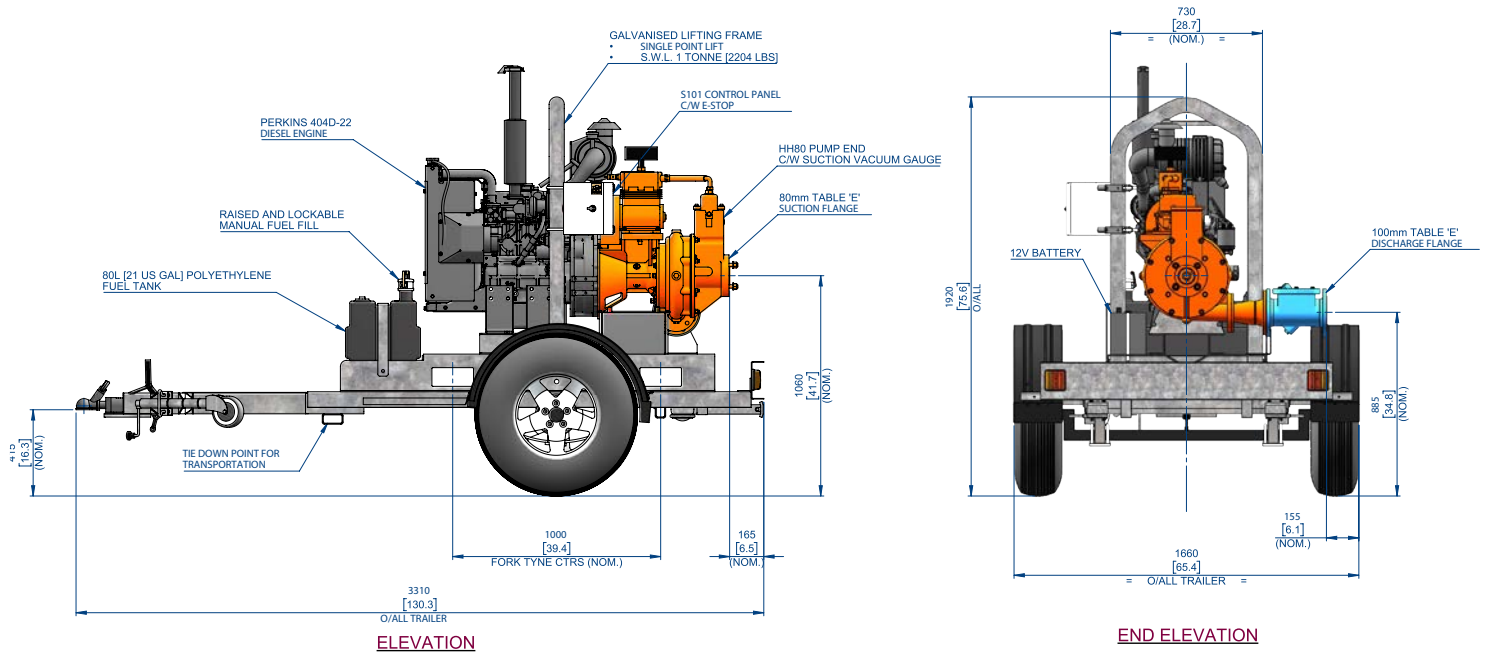
This pump and engine combination will produce up to 1,750 RPM of non-overload pump performance.

TECHNICAL DATA



DRY: 815kg [1,793 lb]

WET: 885kg [1,947 lb]



DRY: 1,275kg [2,805 lb]

WET: 1,345kg [2,959 lb]

Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.

Copyright © 2022, 2025 Sykes Group Pty Ltd. All rights reserved. Sykes is a trademark and or registered trademark of Sykes Group Pty Ltd.

■ Part of Atlas Copco Group

www.sykesgroup.com