



# Built Tough

### **HIGH HEAD PR**















### ► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller

PRODUCT SPECIFICATIONS	
Suction Flange	200mm [8"]
Delivery Flange	150mm [6"]
Solids Handling	65mm [2.56"]
Maximum Head	140m [459ft]
Maximum Flow	185L/sec [2,932 USgal/min]
Engine Type	Perkins 1106D-E70TA 186kW
Engine Adaptor	SAE #1
Shaft Diameter*	75mm [2.95"]
Fuel Rate @ BEP 2,000rpm**	40.7L/hr [10.75 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	24.2L/hr [6.39 USgal/hr]
Fuel Tank Capacity	2,100L [555 USgal]

*	The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of
	the shaft stiffness ratio L3/D4

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

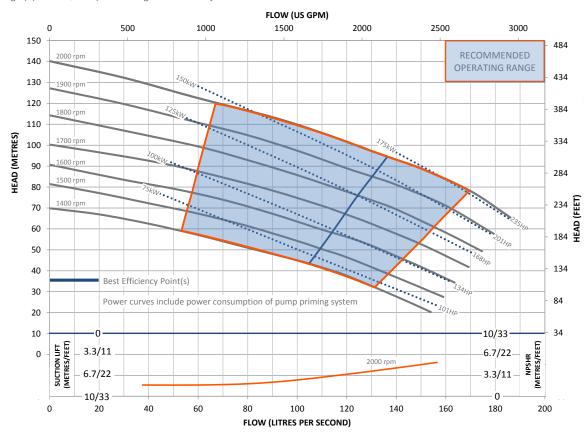
MATERIALS OF CONSTRUCTION							
PART	MATERIAL	MATERIAL STANDARDS					
PANI	WATERIAL	GRADE	AS	GRADE	ASTM		
Tee Piece	SG Iron	400/12	1831	65-45-12	A536		
Front Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536		
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536		
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Impeller	Stainless	316/H6B	2074	CF8M	A351		
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Rear Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536		
Pump Shaft	Stainless	431	2074	98b-431	A276		
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536		
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536		
Mechanical Seal <sup>†</sup>	Multi-spring balanced cartridge type	•					

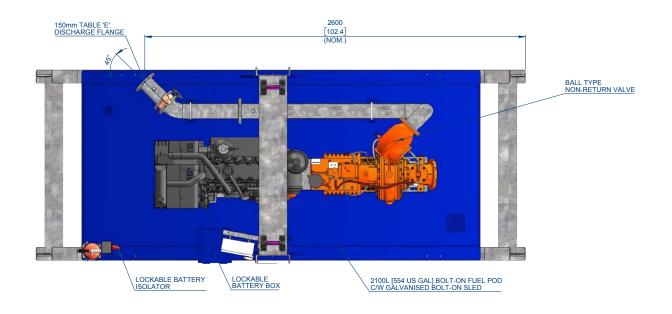
 $<sup>^\</sup>dagger$  Multi-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide.

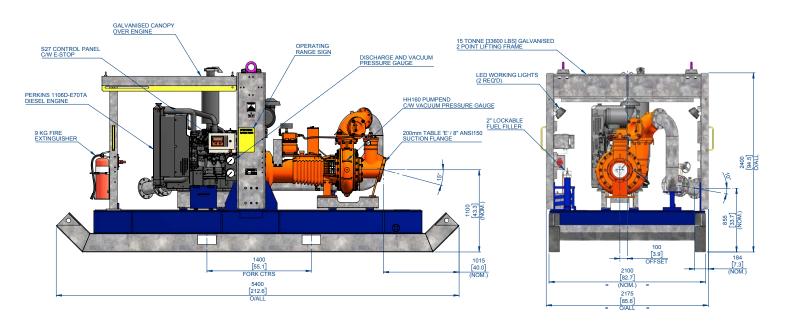
### **OPTIONAL EXTRAS**

Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.







DRY: 5,591kg [12,326 lb]

WET: 7,331kg [16,162 lb]