

CONTRACTOR PUMP PR











HEAVY DUTY

Automatic self-priming single stage end suction pump

SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

► CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

DESIGN DETAILS

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	300mm [12"]
Delivery Flange	300mm [12"]
Solids Handling	90mm [3.54"]
Maximum Head	70m [230ft]
Maximum Flow	474L/sec [7,513 USgal/min]
Engine Type	Perkins 1106D-E70TA 186kW
Gear Box Ratio	1.48:1
Engine Adaptor	SAE #1
Shaft Diameter*	75mm [2.95"]
Fuel Rate @ BEP 1,200rpm**	35.9L/hr [9.48 USgal/hr]
Fuel Tank Capacity	1,100L [291 USgal]

^{*} The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio 1 3/D4.

PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down pointsfor transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

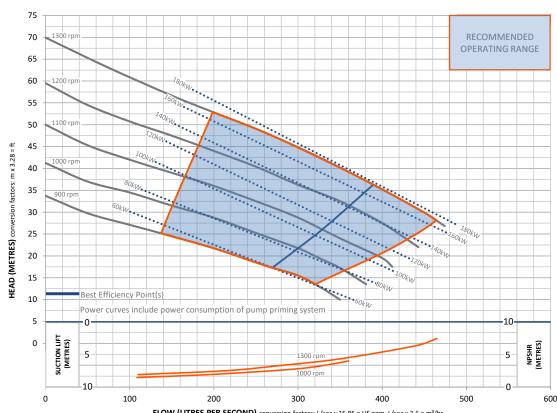
MATERIALS OF CONSTRUCTION						
PART	MATERIAL	MATERIAL STANDARDS				
	WATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Front Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Rear Adaptor Plate	SG Iron	400/12	1831	65-45-12	A536	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal [†]	Multi-spring balanced cartridge type					

[†] Multi-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide

OPTIONAL EXTRAS

Please contact us to discuss these options:

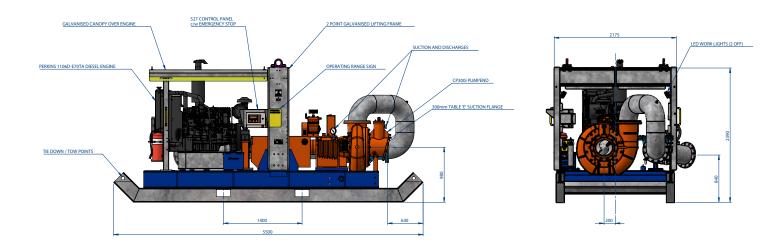
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507

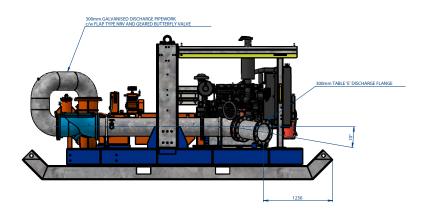


Max 1200 rpm with 1106D-E70TA engine For 1300 rpm performance contact Sykes

FLOW (LITRES PER SECOND) conversion factors: L/sec x 15.85 = US gpm, L/sec x $3.6 = m^3/hr$

^{**} Based on standard engine brake specific fuel consumption.





DRY: 8,400kg [18,480 lb]

WET: 9,357kg [20,585 lb]