

## **CONTRACTOR PUMP SR**











Industrial

## HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	150mm [6"]
Delivery Flange	150mm [6"]
Solids Handling	77mm [3.03"]
Maximum Head	43m [141ft]
Maximum Flow	163L/sec [2,584 USgal/min]
Engine Type	Perkins 404D-22T
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	8.4L/hr [2.22 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	4L/hr [1.06 USgal/hr]
Fuel Tank Capacity	250L [66 USgal]

*	* The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of
	the chaft etiffness ratio L3/D4

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

### STANDARD RANGE (SR) INCLUSIONS

- Galvanised steel, single point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery, complete with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.

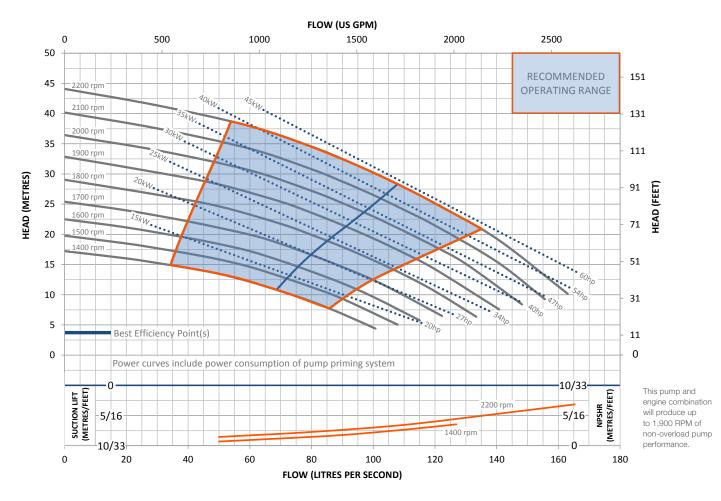
MATERIALS OF CONSTRUCTION							
PART	MATERIAL	MATERIAL STANDARDS					
FANI	ANT WATERIAL		AS	GRADE	ASTM		
Tee Piece	SG Iron	400/12	1831	65-45-12	A536		
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536		
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Impeller	Stainless	316/H6B	2074	CF8M	A351		
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Pump Shaft	Stainless	431	2074	98b-431	A276		
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536		
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536		
Mechanical Seal <sup>†</sup>	Multi-spring balanced component type						

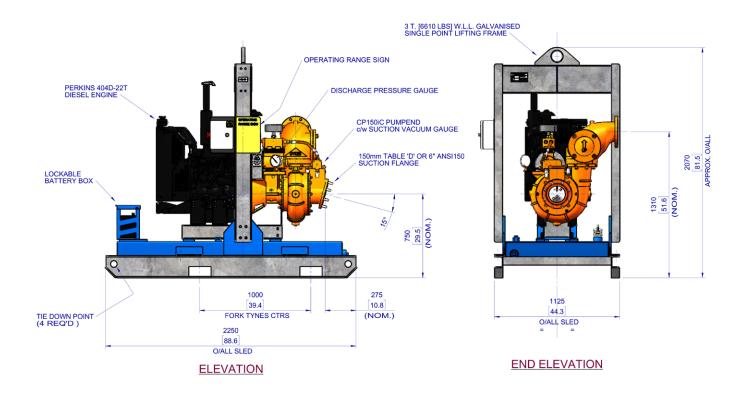
 $<sup>^\</sup>dagger$  Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide

#### **OPTIONAL EXTRAS**

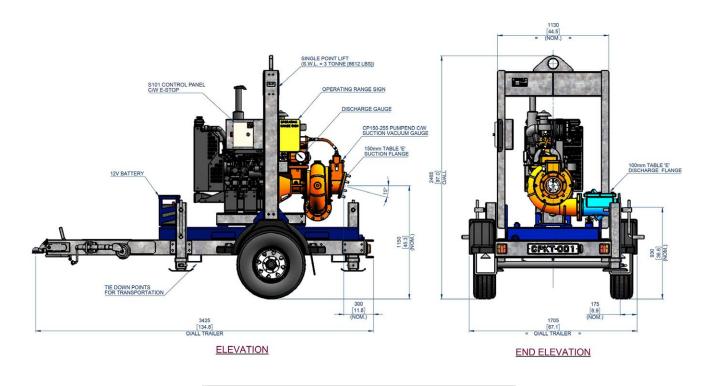
Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, heavy duty sleds and trailers. These can all be selected and fitted to our Standard Range (SR) pump units.
- Our SR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.





DRY: 1,165kg [2,568 lb] WET: 1,385kg [3,053 lb]



DRY: 1,455kg [3,205 lb]

WET: 1,665kg [4,650 lb]

Note: Final weight and dimensions will depend on completed specifications and options, subject to manufacturing tolerances. All the information in this document is substantially correct at the time of creation and may be altered at the manufacturer's sole discretion. Any quotes and related material provided supersedes the contents hereof.