



### **CONTRACTOR PUMP PR**











Industrial

### ► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## ► CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	100mm [4"]
Delivery Flange	100mm [4"]
Solids Handling	45mm [1.77"]
Maximum Head	53m [174ft]
Maximum Flow	66L/sec [1,046 USgal/min]
Engine Type	Perkins 404D-22
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	3.4L/hr [0.90 USgal/hr]
Fuel Rate @ BEP 1,600rpm**	1.9L/hr [0.50 USgal/hr]
Fuel Tank Capacity	250L [66 USgal]

*	The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of
	the chaft stiffness ratio L3/D4

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

#### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, single-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down pointsfor transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

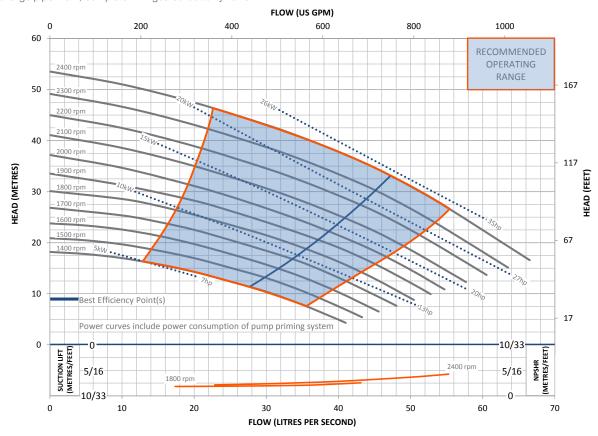
MATERIALS OF CONSTRUCTION						
PART	MATERIAL	MATERIAL STANDARDS				
FANI	ANI WATERIAL		AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal <sup>†</sup>	Multi-spring balanced component type					

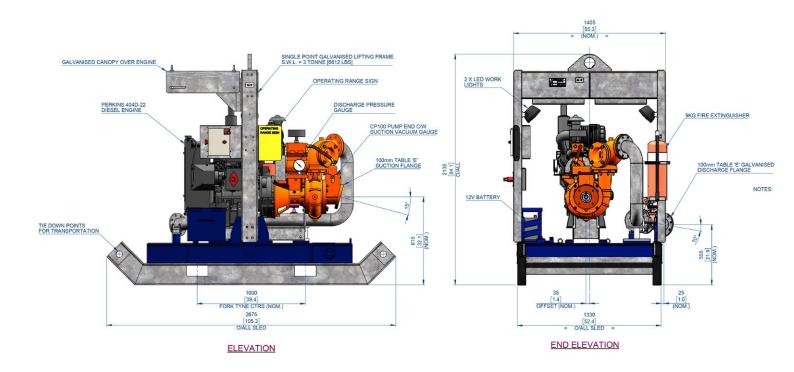
 $<sup>^\</sup>dagger$  Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide

### **OPTIONAL EXTRAS**

Please contact us to discuss these options:

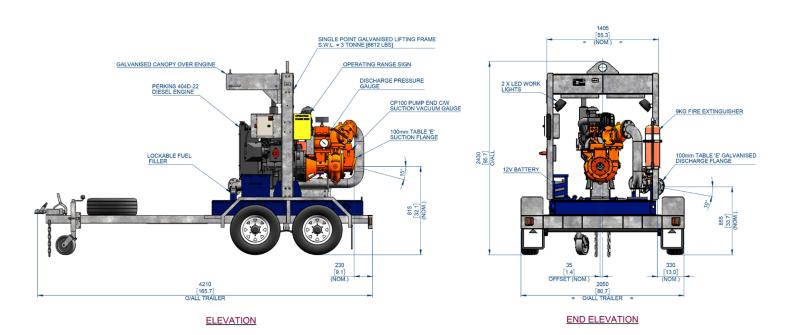
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507





DRY: 1,620kg [3,564 lb]

WET: 1,838kg [4,044 lb]



DRY: 2,370kg [5,214 lb]

WET: 2,588kg [5,694 lb]