



# Tough

# **EXTRA HIGH HEAD PR**











Oil & Gas

## ▶ HEAVY DUTY

Automatic self-priming single stage end

# **SOLIDS HANDLING**

Large solids capacity while maintaining hydraulic efficiencies

# **▶** CORROSION **RESISTANT**

Stainless steel 316 (CF8M) internals as standard

### **DESIGN DETAILS**

Auto self-priming, centrifugal single stage, end-suction, 5 vane closed impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	250mm [10"]
Delivery Flange	200mm [8"]
Solids Handling	31mm [1.22"]
Maximum Head	208m [682ft]
Maximum Flow	230L/sec [3,646 USgal/min]
Engine Type	CAT C-27
Engine Adaptor	SAE #1
Shaft Diameter*	90mm [3.54"]
Fuel Rate @ BEP 2,000rpm**	N/A
Fuel Rate @ BEP 1,600rpm**	98.8L/hr [0.44 USgal/min]
Fuel Tank Capacity	3,300L [871 USgal]

<sup>\*</sup> The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

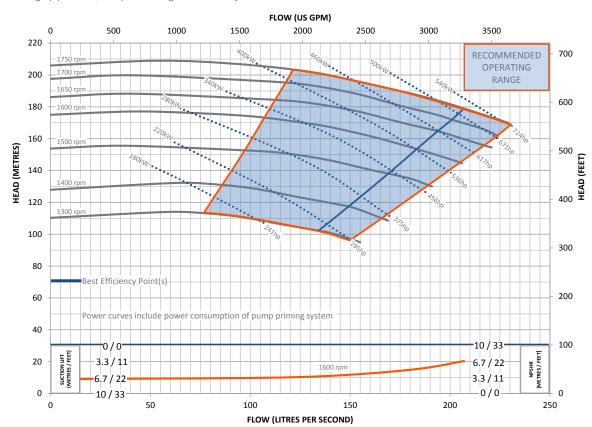
MATERIALS OF CONSTRUCTION						
PART	MATERIAL	MATERIAL STANDARDS				
	WATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Front Adaptor Plate	SG Iron	370/17	1831	60-40-18	A536	
Pump Casing (Volute)	SG Iron	370/17	1831	60-40-18	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Rear Adaptor Plate	SG Iron	370/17	1831	60-40-18	A536	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal <sup>†</sup>	Multi-spring balanced cartridge type					

<sup>&</sup>lt;sup>†</sup> Multi-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide.

### **OPTIONAL EXTRAS**

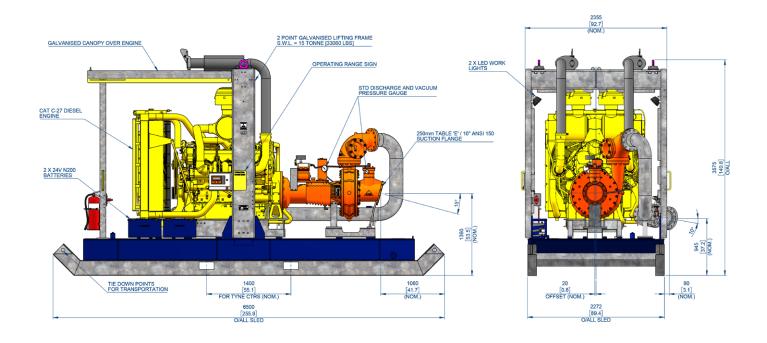
Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Caterpillar® diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.

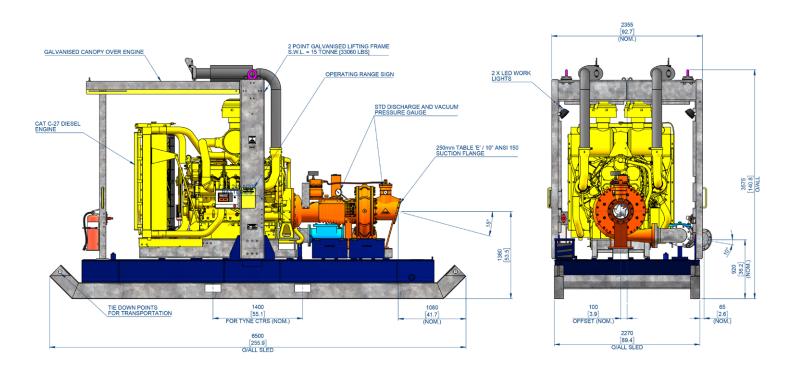


This pump and engine combination will produce up to 1,750 RPM of non-overload pump performance.

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.



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