



# Built Tough

### **CONTRACTOR PUMP SW**









### ► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self priming, centrifugal single stage, end suction, 2 vane semi open impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	100mm [4"]
Delivery Flange	100mm [4"]
Solids Handling	76mm [2.99"]
Maximum Head	53m [174ft]
Maximum Flow	77L/sec [1,220 USgal/min]
Engine Type	Perkins 404D-22T
Engine Adaptor	SAE #4
Shaft Diameter*	40mm [1.57"]
Fuel Rate @ BEP 2,000rpm**	6.1L/hr [0.03 USgal/min]
Fuel Rate @ BEP 1,600rpm**	3.8L/hr [0.02 USgal/min]
Fuel Tank Capacity	250L [66 USgal]

*	The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of
	the shaft stiffness ratio L2/D4

<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.

#### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

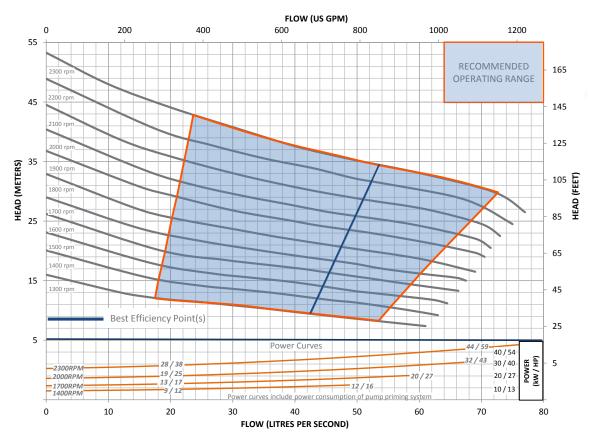
MATERIALS OF CONSTRUCTION							
PART	MATERIAL	MATERIAL STANDARDS					
FARI	WATERIAL	GRADE	AS	GRADE	ASTM		
Tee Piece	SG Iron	400/12	1831	65-45-12	A536		
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536		
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Impeller	Stainless	316/H6B	2074	CF8M	A351		
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Pump Shaft	Stainless	431	2074	98b-431	A276		
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536		
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536		
Mechanical Seal <sup>†</sup>	Multi-spring balanced component type						

<sup>&</sup>lt;sup>†</sup> Multi-spring balanced component type mechanical seal complete with oil lubrication. Seal faces are silicon carbide vs. silicon carbide

#### **OPTIONAL EXTRAS**

Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



### TECHNICAL DATA

