

# Built Tough

### **HIGH HEAD PR**















### ► HEAVY DUTY

Automatic self-priming single stage end suction pump

# SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

## CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard

#### **DESIGN DETAILS**

Auto self-priming, centrifugal single stage, end-suction, 5 vane closed impeller.

PRODUCT SPECIFICATIONS	
Suction Flange	300mm [12"]
Delivery Flange	300mm [12"]
Solids Handling	52mm [2.04"]
Maximum Head	142m [466ft]
Maximum Flow	545L/sec [8,638 USgal/min]
Engine Type	CAT-C27
Engine Adaptor	SAE #1
Shaft Diameter*	90mm [3.54"]
Fuel Rate @ BEP 1,600rpm**	171.7L/hr [0.76 USgal/min]
Fuel Tank Capacity	3,300L [871 USgal]

<sup>\*</sup> The nominated shaft diameter is the critical working diameter of the shaft, used for calculation of the shaft stiffness ratio L3/D4.

### PREMIUM RANGE (PR) INCLUSIONS

- Structural Steel base.
- Galvanised steel, two-point lifting frame complete with engine canopy.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.
- Safety inclusions such as heat shields, work lights, lockable battery isolator and fire extinguisher.
- Rear discharge pipe work, complete with geared butterfly valve.

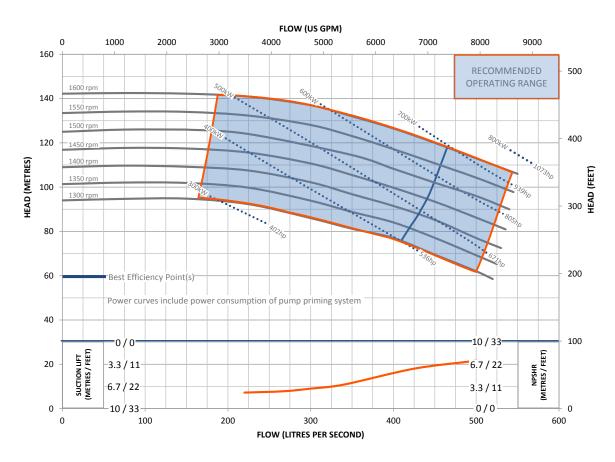
MATERIALS OF CONSTRUCTION							
PART	MATERIAL	MATERIAL STANDARDS					
	WATERIAL	GRADE	AS	GRADE	ASTM		
Tee Piece	SG Iron	400/12	1831	65-45-12	A536		
Front Adaptor Plate	SG Iron	370/17	1831	60-40-18	A536		
Pump Casing (Volute)	SG Iron	370/17	1831	60-40-18	A536		
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Impeller	Stainless	316/H6B	2074	CF8M	A351		
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351		
Rear Adaptor Plate	SG Iron	370/17	1831	60-40-18	A536		
Pump Shaft	Stainless	431	2074	98b-431	A276		
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536		
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536		
Mechanical Seal <sup>†</sup>	Multi-spring balanced cartridge type						

 $<sup>^\</sup>dagger$  Mu lti-spring balanced double hard faced cartridge type mechanical seal complete with oil lubrication and pumping ring. Seal faces are silicon carbide vs. tungsten carbide.

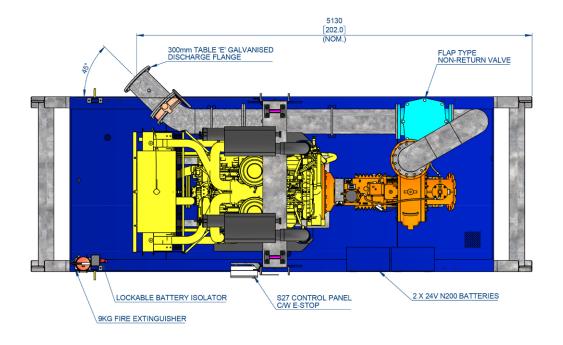
#### **OPTIONAL EXTRAS**

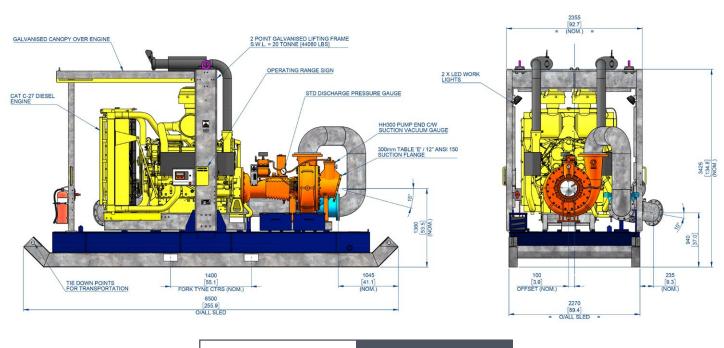
Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, double skin fuel tanks and trailers. These can all be selected and fitted to our Premium Range (PR) pump units.
- Our PR build configuration uses CAT diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



<sup>\*\*</sup> Based on standard engine brake specific fuel consumption.





DRY: 11,300kg [24,905 lb]

WET: 14,045kg [30,955 lb]