

### PUMP SPECIFICATION SHEET

Sykes HH80-325-SR Perkins 404D-22T



# **HEAVY** DUTY

Automatic selfpriming single stage

### SOLIDS **HANDLING**

Large solids capacity

## **CORROSION** RESISTANT

(CF8M) internals as standard.















Oil & Gas Industrial

DESIGN DETAILS  Auto self priming, centrifugal si 4 vane semi open impeller	ngle stage, end suction,
Suction Flange	75mm / 3"
Delivery Flange	75mm / 3"
Solids Handling	77mm / 3.03"
Maximum Head	105m / 344ft
Maximum Flow	29.7L/sec / 471 USgal/min
Engine Type	Perkins 403D-15
Engine Adaptor	SAE #4
Shaft Diameter	40mm / 1.57"
Fuel Rate @ BEP 2,000rpm	6.9L/hr / 0.03 USgal/min *
Fuel Rate @ BEP 1,600rpm	3.4L/hr / 0.02 USgal/min *
Fuel Tank Capacity	250L / 88.6 USgal

<b>MATERIALS OF</b>					
CONSTRUCTION		AUSTRALIA		AMERICAS	
STANDARDS	MATERIAL	GRADE	AS	GRADE	ASTM
Tee Piece	SG Iron	400/12	1831	65-45-12	A536
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Impeller	Stainless	316/H6B	2074	CF8M	A351
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Pump Shaft	Stainless	431	2074	98b-431	A276
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536
Mechanical Seal	Multi spring balanced mechanical seal assembly with silicon carbide/silicon carbide mechanical seal				

#### STANDARD RANGE (SR) INCLUSIONS

- Galvanised steel, dual point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery, complete with battery box enclosure.
- Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.
- Galvanised steel sled, complete with tyne pockets and tie down points for transportation.

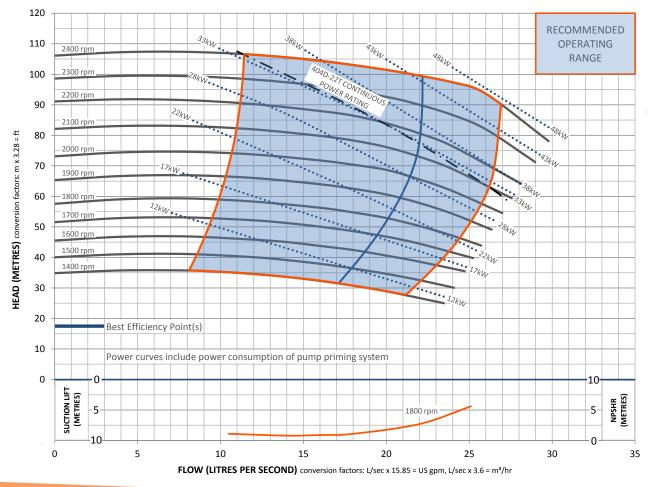
#### **OPTIONAL EXTRAS**

Please contact us to discuss these options:

 Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, heavy duty sleds and trailers. These can all be selected and fitted to our Standard Range (SR) pump units.

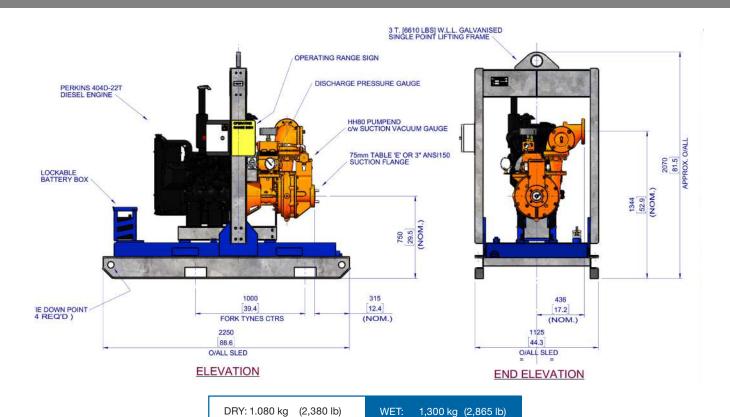
faces in self-contained oil reservoir.

- Our SR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



This pump and engine combination will produce up to 2,000 RPM of nonoverload pump performance.

Based on standard engine brake specific fuel consumption



SINGLE POINT LIFT (S.W.L. = 3 TONNE [6612 LBS]) S17 CONTROL PANEL CW E-STOP OPERATING RANGE SIGN DISCHARGE GAUGE 75mm TABLE 'E' / 3" ANSI150 SUCTION FLANGE 100mm TABLE 'E' / 4" ANSI150 DISCHARGE FLANGE 12V BATTERY 2465 97.0 CPKT-001-0 TIE DOWN POINTS FOR TRANSPORTATION 340 [13.4] (NOM. **ELEVATION END ELEVATION** 

> DRY: 1,380 kg (3,040 lb) WET: 1,590 kg (3,505 lb)

<sup>\*</sup>Based on standard engine brake specific fuel consumption. \*\*Average measurement over 30 seconds in an open, non reflective envirnoment