







HEAVY DUTY

Automatic selfpriming single stage

SOLIDS **HANDLING**

Large solids capacity

CORROSION RESISTANT

(CF8M) internals as standard.

















DESIGN DETAILS						
4 vane semi open impeller	self priming, centrifugal single stage, end suction, e semi open impeller					
Suction Flange	75mm / 3"					
Delivery Flange	75mm / 3"					
Solids Handling	77mm / 3.03"					
Maximum Head	105m / 344ft					
Maximum Flow	29.7L/sec / 471 USgal/min					
Engine Type	Perkins 404D-22					
Engine Adaptor	SAE #4					
Shaft Diameter	40mm / 1.57"					
Fuel Rate @ BEP 2,000rpm	6.9L/hr / 0.03 USgal/min *					
Fuel Rate @ BEP 1,600rpm	3.4L/hr / 0.02 USgal/min *					
Fuel Tank Capacity	80L / 21 USgal					

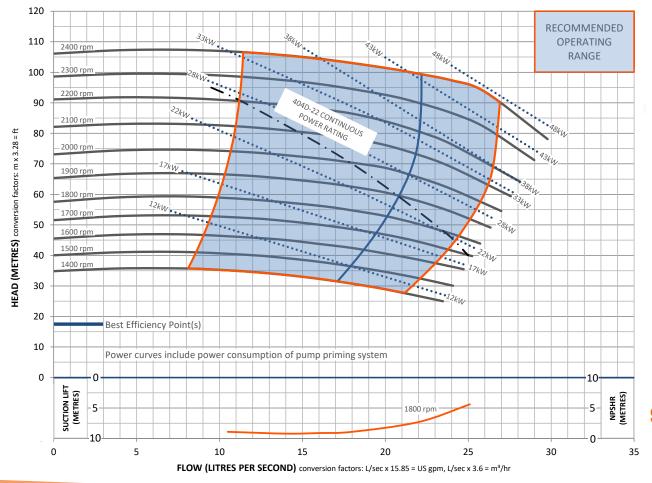
- Galvanised, folded steel base, complete with fork tyne pockets and a single point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.

MATERIALS OF CONSTRUCTION				AMERICAS		
STANDARDS	MATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal	Multi spring balanced mechanical seal assembly with silicon carbide/silicon carbide mechanical seal faces in self-contained oil reservoir.					

OPTIONAL EXTRAS

Please contact us to discuss these options:

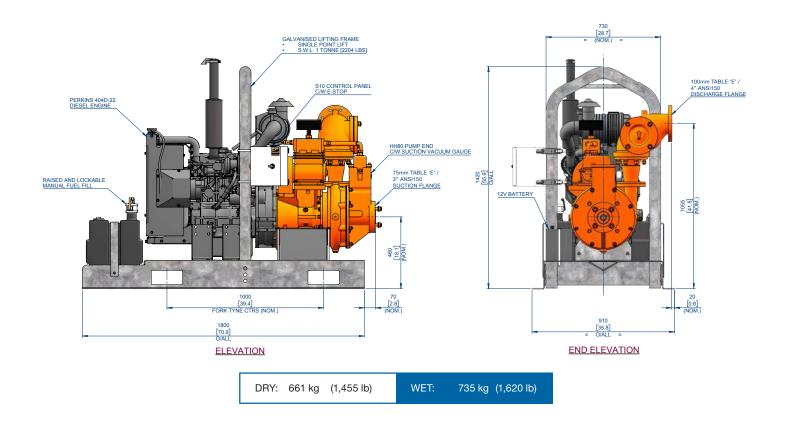
- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers.
 These can all be selected and fitted to our Basic Range (BR) pump units.
- Our BR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.

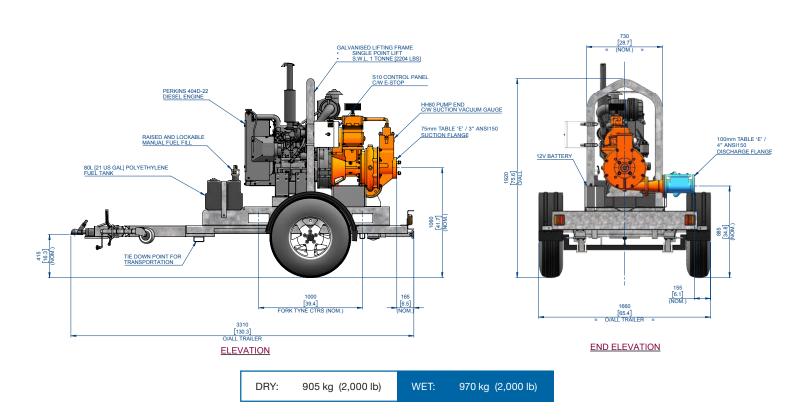


This pump and engine combination will produce up to 1,750



^{*} Based on standard engine brake specific fuel consumption





^{*}Based on standard engine brake specific fuel consumption. **Average measurement over 30 seconds in an open, non reflective envirnoment