

PUMP SPECIFICATION SHEET

HH80-325-YAKKA Perkins 404D-22T



CONTRACTOR PUMP YAKKA 80

HEAVY DUTY

Automatic selfpriming single stage end suction pump

SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard.



Construction



Quarries











& Civil

DESIGN DETAILS Auto self priming, centrifugal sin 2 vane semi open impeller	gle stage, end suction,
 Suction Flange	100mm / 4"
Delivery Flange	100mm / 4"
Solids Handling	25mm / 1"
Maximum Head	107m / 351ft
Maximum Flow	29L/sec / 460USgal/min
Engine Type	Perkins 404D-22T
Engine Adaptor	SAE #4
Shaft Diameter	40mm / 1.57"
Fuel Rate @ BEP 1,950rpm	8.2L/hr / 0.04 USgal/min *
 Fuel Rate @ BEP 1,600rpm	4.0L/hr / 0.02 USgal/min *
Fuel Tank Capacity	250L / 66 USgal

YAKKA	RANGE	INCLUSIONS	
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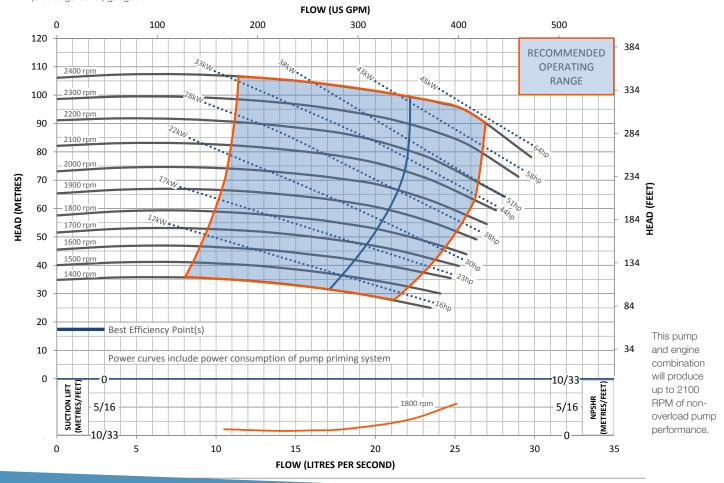
- Heavy single-point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
 Mounted externally.
- Heavy duty battery.
- Bunded fuel tank.
- Single axle trailer for improved maneuverability.
- Externally mounted fire extinguisher.
- Remote, externally-mounted vacuum (suction inlet) and pressure (discharge outlet) gauges.

MATERIALS OF CONSTRUCTION		AUSTRALIA		AMERICAS		
STANDARDS	MATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal	Multi spring balanced mechanical seal assembly with silicon carbide/silicon carbide mechanical seal faces in self-contained oil reservoir.					

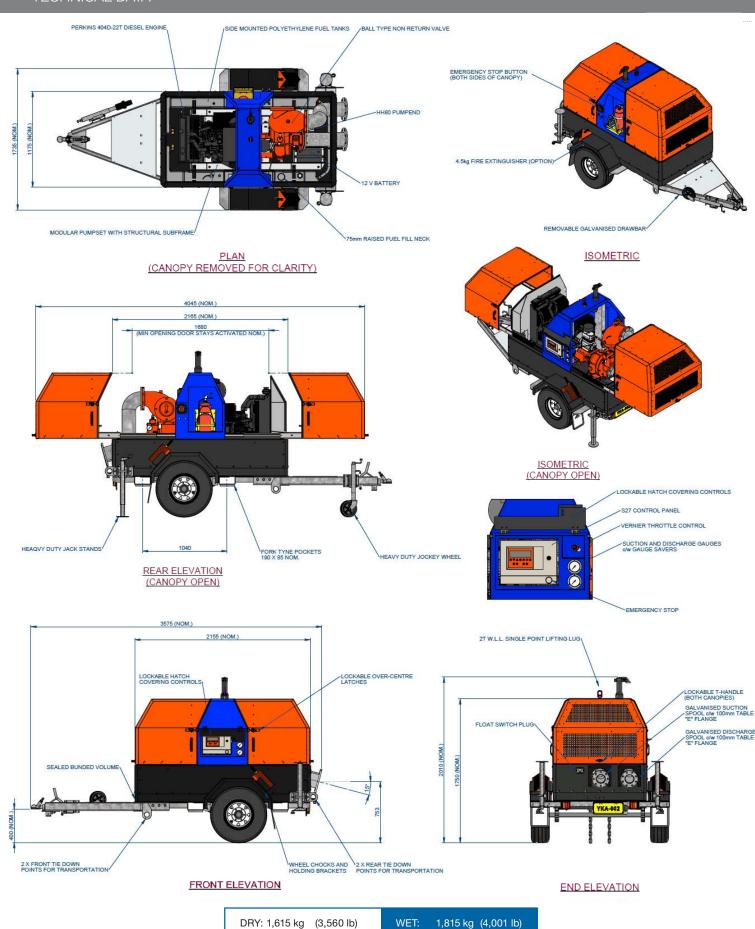
OPTIONAL EXTRAS

Please contact us to discuss these options:

- Additional operational, mobility and safety extras, such as: suction and discharge couplings, strainers, and battery isolators. These can all be selected and fitted to our Yakka Range pump units.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



^{*} Based on standard engine brake specific fuel consumption.



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