

PUMP SPECIFICATION SHEET

Sykes HH80-325-BR Perkins 404D-22



HIGH HEAD BR

HEAVY DUTY

Automatic selfpriming single stage end suction pump

SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard.



Construction

& Civil













	DESIGN DETAILS						
	Auto self priming, centrifugal sin 4 vane semi open impeller	gle stage, end suction,					
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_	Suction Flange	75mm / 3"					
	Delivery Flange	75mm / 3"					
	Solids Handling	77mm / 3.03"					
	Maximum Head	105m / 344ft					
	Maximum Flow	29.7L/sec / 471 USgal/min					
	Engine Type	Perkins 404D-22					
	Engine Adaptor	SAE #4					
	Shaft Diameter	40mm / 1.57"					
	Fuel Rate @ BEP 2,000rpm	6.9L/hr / 0.03 USgal/min *					
	Fuel Rate @ BEP 1,600rpm	3.4L/hr / 0.02 USgal/min *					
	Fuel Tank Capacity	80L / 21 USgal					

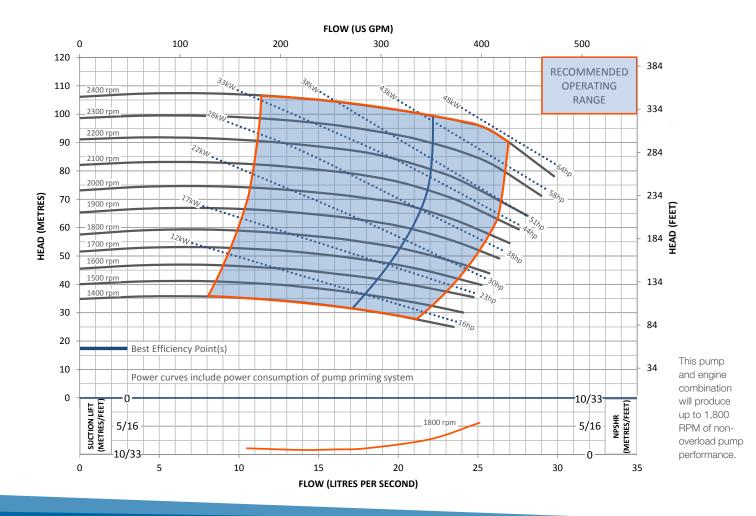
- Galvanised, folded steel base, complete with fork tyne pockets and a single point lifting frame.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.

MATERIALS OF CONSTRUCTION			AUSTRALIA		AMERICAS	
STANDARDS	MATERIAL	GRADE	AS	GRADE	ASTM	
Tee Piece	SG Iron	400/12	1831	65-45-12	A536	
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536	
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Impeller	Stainless	316/H6B	2074	CF8M	A351	
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351	
Pump Shaft	Stainless	431	2074	98b-431	A276	
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536	
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536	
Mechanical Seal	Multi spring balanced mechanical seal assembly with silicon carbide/silicon carbide mechanical seal faces in self-contained oil reservoir.					

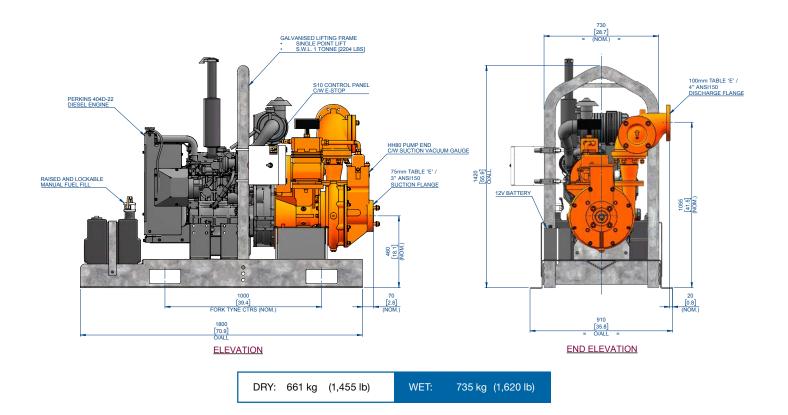
OPTIONAL EXTRAS

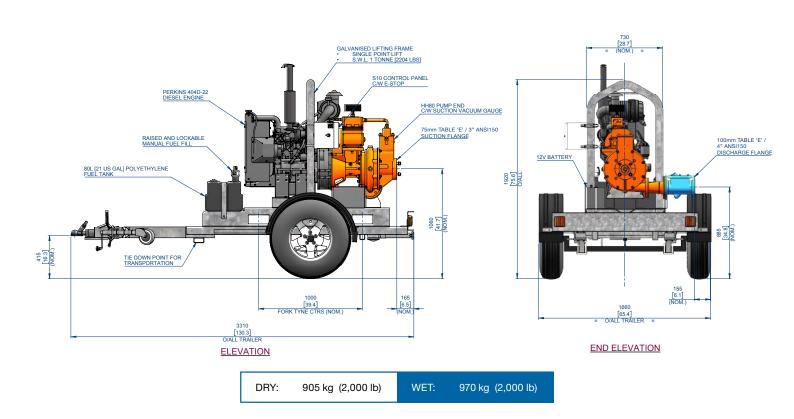
Please contact us to discuss these options:

- Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers.
 These can all be selected and fitted to our Basic Range (BR) pump units.
- Our BR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507.



^{*} Based on standard engine brake specific fuel consumption.





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