

PUMP SPECIFICATION SHEET

Sykes HH80-325-AR Perkins 404D-22T



HIGH HEAD AR

HEAVY DUTY

Automatic selfpriming single stage end suction pump

SOLIDS HANDLING

Large solids capacity while maintaining hydraulic efficiencies

CORROSION RESISTANT

Stainless steel 316 (CF8M) internals as standard.



Construction

& Civil













DESIGN DETAILS Auto self priming, centrifugal si	ingle stage, end suction,
4 vane semi open impeller	75
Suction Flange	75mm / 3"
Delivery Flange	75mm / 3"
Solids Handling	77mm / 3.03"
Maximum Head	105m / 344ft
Maximum Flow	29.7L/sec / 471 USgal/min
Engine Type	Perkins 404D-22T
Engine Adaptor	SAE #4
Shaft Diameter	40mm / 1.57"
Fuel Rate @ BEP 2,000rpm	6.9L/hr / 0.03 USgal/min *
Fuel Rate @ BEP 1,600rpm	3.4L/hr / 0.02 USgal/min *
Fuel Tank Capacity	205L / 54 USgal

MATERIALS OF					
CONSTRUCTION		AUSTRALIA AMER		RICAS	
STANDARDS	MATERIAL	GRADE	AS	GRADE	ASTM
Tee Piece	SG Iron	400/12	1831	65-45-12	A536
Pump Casing (Volute)	SG Iron	400/12	1831	65-45-12	A536
Front Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Impeller	Stainless	316/H6B	2074	CF8M	A351
Rear Wear Plate	Stainless	316/H6B	2074	CF8M	A351
Pump Shaft	Stainless	431	2074	98b-431	A276
Bearing Bracket	SG Iron	400/12	1831	65-45-12	A536
Bearing Covers	SG Iron	400/12	1831	65-45-12	A536
Mechanical Seal	Multi spring balanced mechanical seal assembly with silicon carbide/silicon carbide mechanical seal				

ACOUSTIC RANGE (AR) INCLUSIONS

- Acoustic canopy for quiet operation, lined with water-resistant and fire-retardant acoustic foam, and complete with an externally mounted emergency stop button.
- Manual diesel fuel fill (lockable).
- Pump and engine control panel with emergency stop as standard.
- Heavy duty battery.
- Remotely mounted Vacuum (suction inlet) and Pressure (discharge outlet) gauges.
- Pump operating range sign for optimum pump life and reliability.

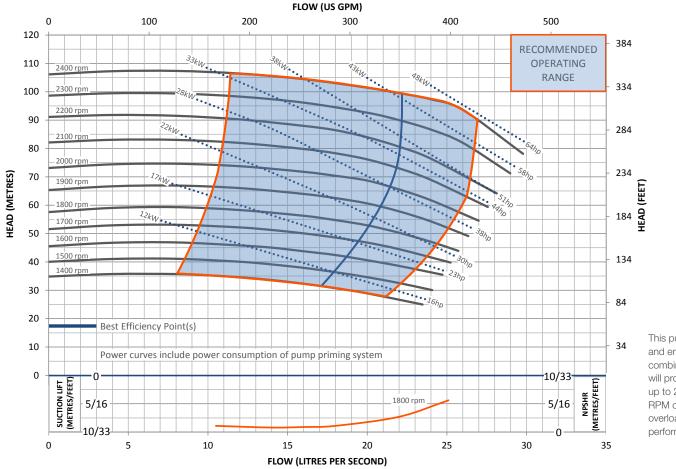
OPTIONAL EXTRAS

Please contact us to discuss these options:

 Additional operational, mobility and safety extras such as: suction and discharge couplings, strainers, battery isolators, sleds and trailers.
 These can all be selected and fitted to our Acoustic Range (AR) pump units.

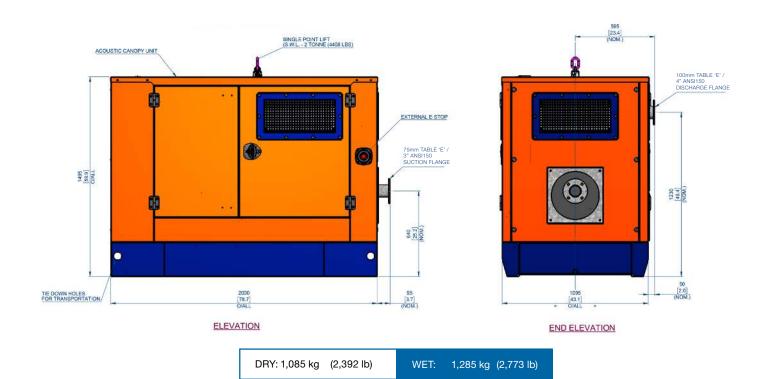
faces in self-contained oil reservoir.

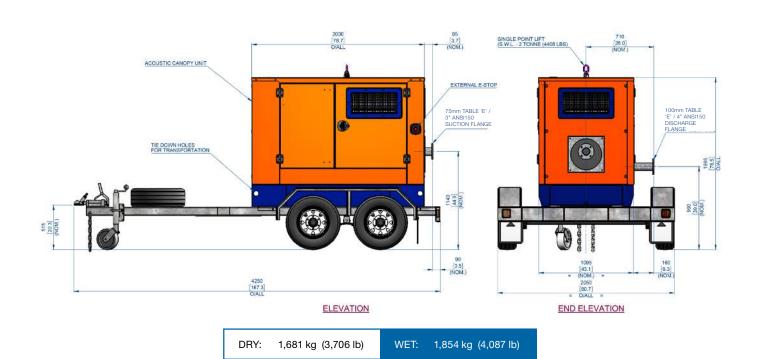
- Our AR build configuration uses Perkins diesel engines, however, alternative engine brands are available upon request.
- Other pump materials of construction are also available upon request: full 316 stainless steel, CD4MCU, chromium steel, SAF 2205 and SAF 2507



This pump and engine combination will produce up to 2,000 RPM of nonoverload pump performance.

^{*} Based on standard engine brake specific fuel consumption.





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